



PRESS BRAKE OPERATOR-Helper

Metals 2 Go is a large metal distributor with a metal fabrication division. We sell most any kind and size metal to suit the customer's needs as an individual or company. We are known for our excellent customer service. Therefore, we are looking for employees who can follow through with providing excellent customer service connected to their area of expertise.

Job Summary:

The Press Brake Operator will use a press brake to bend, shape, and manipulate sheet metal and metal plates.

Supervisory Responsibilities:

- None.

Duties/Responsibilities:

- The Press Brake Operator-Helper will assist the Lead Operator as listed below.
- Operates a press brake to manufacture tools, equipment, and other components from sheet metal or metal plates.
- Prepares, sets up, and adjusts press brake as required by product plans and production schedules.
- Ensures that there are sufficient raw materials available.
- Measures and aligns materials to be used.
- Inspects products, evaluating finished pieces for compliance with quality standards and specifications.
- Performs routine maintenance on the press brake.
- Maintains a clean work area.
- Performs other related duties as assigned.

Required Skills/Abilities:

- Ability to safely and effectively operate or learn to operate press brake controls.
- Ability to follow instructions.
- Ability to read, interpret, and follow product plans.
- Basic computer and math skills.

Education and Experience:

- High school diploma or equivalent required.
- At least one year of experience in metal fabrication or related work preferred.

Physical Requirements:

- Physically able to operate the press brake.
- Prolonged periods of standing, pushing, pulling, lifting, and carrying materials.
- Must be able to lift 25 pounds at a time.